



SPECIFICATION OF PRODUCTS

CUSTOMER : _____

PRODUCT NAME: DIELECTRIC ANTENNA

PART NUMBER : DA2540-SMD-1592R-GPS-GLONASS

Approved by	Checked by	Drawn by

Approval Sheet	
Customer	
Supplier P/N	DA2540-1592R-ABB02-T
Customer P/N	

Customer's Approval Certificate	
Checked & Approval by	
Date	

Please return this copy as a certification of your approval.

1 SCOPE

This specification shall cover the characteristics of the dielectric antenna element with the type DA2540-SMD-1590R-GPS-GLONASS.

2 PART NO.

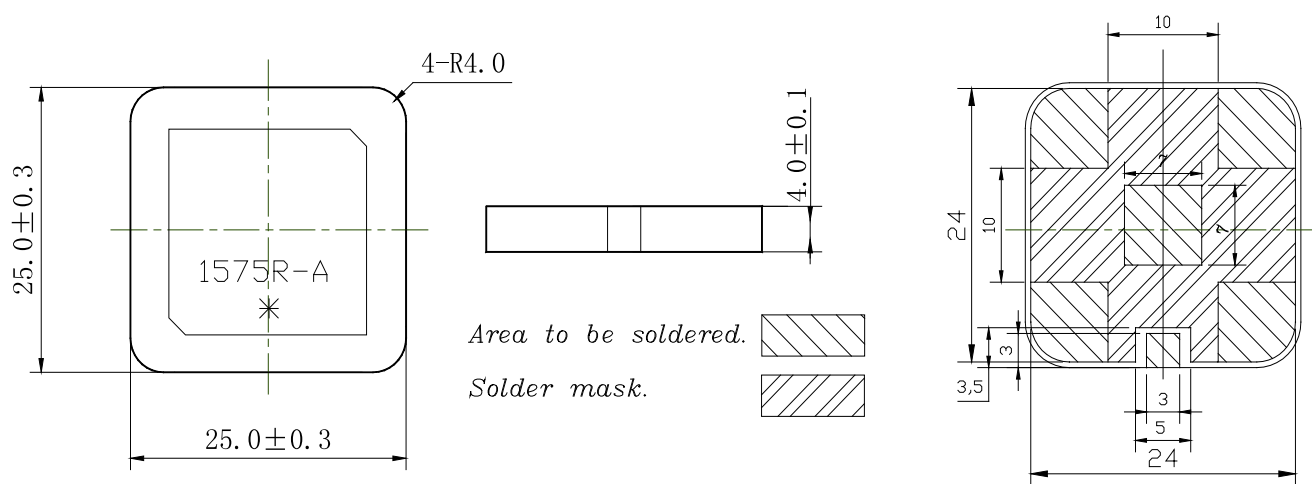
PART NUMBER	CUSTOMER PART NO	SPECIFICATION NO
DA2540-SMD-1592R-GPS-GLONASS		

3 OUTLINE DRAWING AND DIMENSIONS

3.1 Appearance: No visible damage and dirt.

3.2 The products conform to the RoHS directive and national environment protection law.

3.3 Dimensions



*: EIAJ Monthly Code

4 ELECTRICAL SPECIFICATIONS

4.1 Performance Characteristics

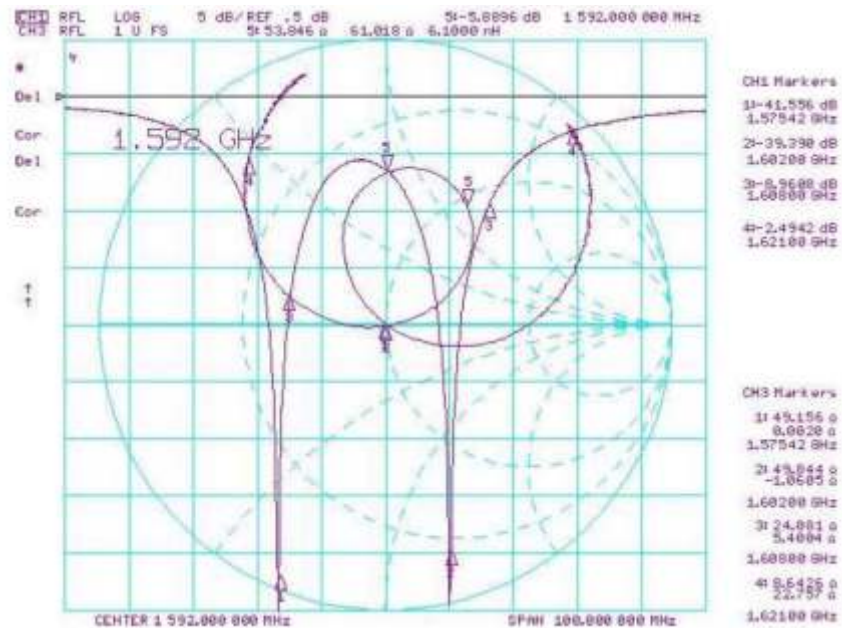
GPS Band

Characteristics		Specification	Unit
Outline Dimensions		25.0 x 25.0 x 4.0	mm
Working Frequency*		1575.42	mm
Bandwidth (under -10dB return loss)		13 min	MHz
VSWR		1.5 max	MHz
Impedance		50	Om
Polarization		RHCP	
Gain	@Zenith	0.12 (typical)	dBi
	@10°Elevation	- - -	
Temperature Coefficient of Frequency		0±20 max (@-40 C° ~85 C°)	ppm/ C°
Electrode Plating Adhesion		>4	kg

GLONASS band

Characteristics		Specification	Unit
Working Frequency*		1598~ 1606	MHz
Bandwidth (under -10dB return loss)		15 min	MHz
VSWR		2 max	MHz
Impedance		50	Om
Polarization		RHCP	
Gain	@Zenith	1.73 (typical)	dBi
	@10°Elevation	- - -	
Temperature Coefficient of Frequency		0±20 max (@-40C°~85 C°)	ppm/ C°
Electrode Plating Adhesion		>4	kg

4.2 Impedance Characteristic

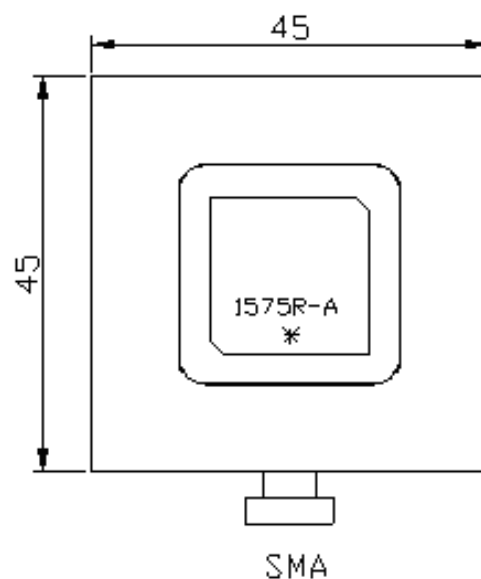


5 TEST

5.1 Test Conditions

Parts shall be measured under a condition (Temp.: $20^{\circ}\text{C} \pm 15^{\circ}\text{C}$, Humidity : $65\% \pm 20\%$ R.H.).

5.2 Test Jig



6 ENVIRONMENTAL TEST

No.	Item	Test Condition	Remark
6.1	Humidity Test	The device is subjected to 90%~95% relative humidity $60^{\circ}\text{C} \pm 3^{\circ}\text{C}$ for 96h, then dry out at $25^{\circ}\text{C} \pm 5^{\circ}\text{C}$ and less than 65% relative humidity for 2h~4h. After dry out the device shall satisfy the specification in table 1.	It shall fulfill the specifications in Table 1.
6.2	High Temperature Exposure	The device shall satisfy the specification in table 1 after leaving at 105°C for 96h, provided it would be measured after 2h~4h leaving in $25^{\circ}\text{C} \pm 5^{\circ}\text{C}$ and less than 65% relative humidity.	It shall fulfill the specifications in Table 1.
6.3	Low Temperature	The device shall satisfy the specification in table 1 after leaving at -40°C for 96h, provided it would be measured after 2h~4h leaving in $25^{\circ}\text{C} \pm 5^{\circ}\text{C}$ and less than 65% relative humidity.	It shall fulfill the specifications in Table 1.
6.4	Temperature Cycle	Subject the device to -40°C for 30 min. followed by a high temperature of 105°C for 30 min cycling shall be repeated 5 times. At the room temperature for 1h prior to the measurement.	It shall fulfill the specifications in Table 1.
6.5	Vibration	Subject the device to vibration for 2h each in x, y and z axis with the amplitude of 1.5mm, the frequency shall be varied uniformly between the limits of 10Hz~55Hz.	It shall fulfill the specifications in Table 1.
6.6	Soldering Test	Lead terminals are heated up to $350^{\circ}\text{C} \pm 10^{\circ}\text{C}$ for $5\text{s} \pm 0.5\text{s}$ with brand iron and then element shall be measured after being placed in natural conditions for 1 h. No visible damage and it shall fulfill the specifications in Table 1	It shall fulfill the specifications in Table 1.
6.7	Solder ability	Lead terminals are immersed in soldering bath of $260^{\circ}\text{C} \sim 290^{\circ}\text{C}$ for $3\text{s} \pm 0.5\text{s}$. More than 95% of the terminal surface of the device shall be covered with fresh solder.	The terminals shall be at least 95% covered by solder.
6.8	Terminal Pressure Strength	Force of 2kg is applied to each lead in axial direction for $10\text{s} \pm 1\text{s}$ (see drawing). No visible damage and it shall fulfill the specifications in Fig 1	Mechanical damage such as breaks shall not occur.

FIG 1

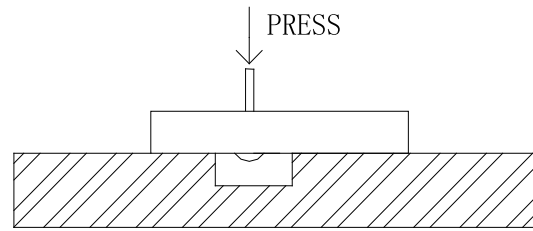


TABLE 1

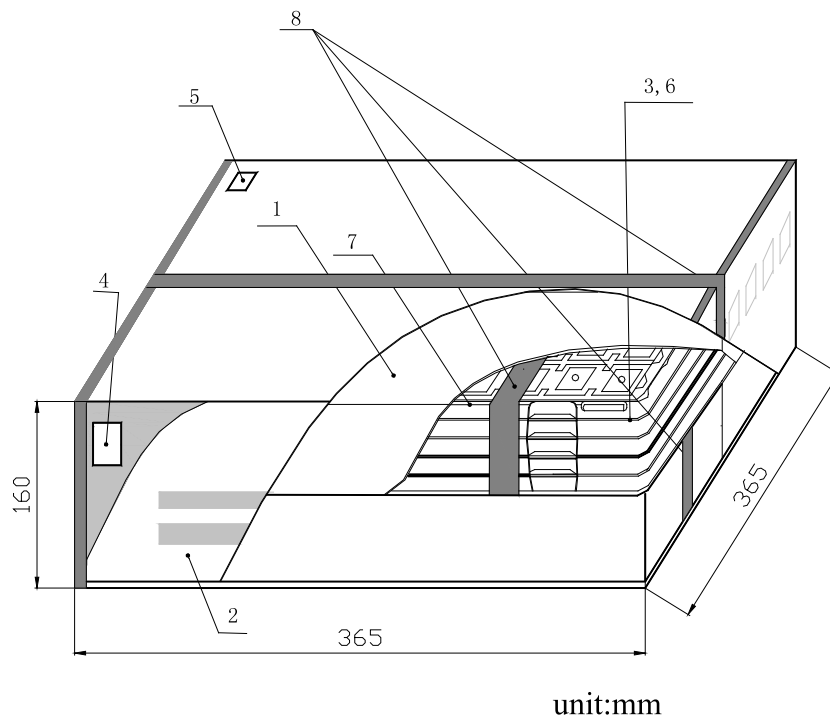
Item	Specification After Test (MHz)
Center Frequency change	± 2.0

7. PACKAGE

To protect the products in storage and transportation, it is necessary to pack them (outer and inner package). On paper pack, the following requirements are requested.

7.1 Dimensions and Mark

At the end of package, the warning (moisture proof, upward put) should be stick to it. Dimensions and Mark (see below)



NO.	Name	Quantity
1	Inner Box	4
2	Package	1
3	Vacuum Bag	4
4	Certificate of approval	1
5	Label	5
6	Cushion	20
7	Package Base	24
8	Adhesive tape	3.5m

7.2 Section of package

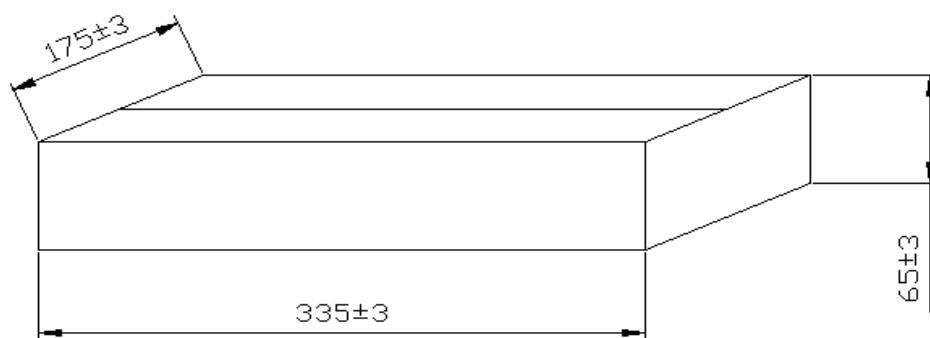
Package is made of corrugated paper with thickness of 0.8cm. Package has 4 inner boxes, each box has 1 vacuum bag.

7.3 Quantity of package

Per package base	50 elements
Per vacuum bag	5 package bases
Per inner box	1 vacuum bag
Per package	4 inner boxes

(1000 pieces of elements)

7.4 Inner box Dimensions



unit:mm